



TPM CIRCLE NO:	ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T
TPM CIRCLE NAME:	LOSS NO. / STEP								
DEPT: Maintenance	RESULT AREA	P	Q	DEF:- A		C	D	S	M

KAIZEN IDEA SHEET

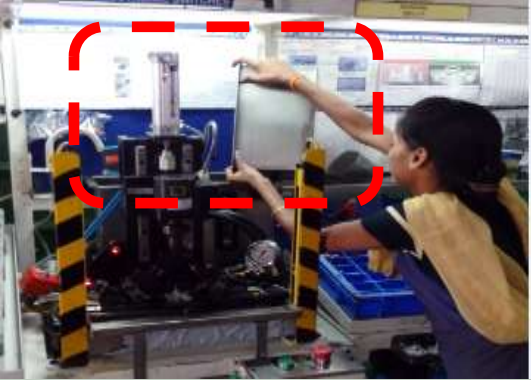
F/IMS/05

CELL:- A177 **CELL NAME:-** Assembly **MACHINE / STAGE:-** Flushing **OPERATION:-** Oil Flushing

KAIZEN THEME:- To reduce oil refilling time and Eliminate HTA

WIDELY/DEEPLY:

PRESENT STATUS :- Difficult to oil refilling (HTA) & operator getting fatigue



BEFORE

IDEA:- Easy access

COUNTERMEASURE:- Provided Funnel for Easy to oil refilling into oil tank.



AFTER

BENCHMARK TARGET	1
KAIZEN START	05.05.2017
KAIZEN FINISH	05.05.2017

TEAM MEMBERS:-
Meenakshi
Pawan

- BENEFITS:-**
- HTA Eliminated
 - Oil filling time reduction
 - Production time Increased
 - Operator fatigue reduced

WHY - WHY ANALYSIS :-
Why1:- Difficult to oil refilling.
Why2:- Oil tank mounted in m/c top of the back side.
Why3:- No provision for oil filling
Why4:- Hard to access

ROOT CAUSE:- Hard to access

REGISTRATION NO. & DATE:1660 & 05.05.2017

REGISTERED BY :- Nigama

MANAGER'S SIGN:- Dinesha m

RESULT:-



Hard To Access



Easy to Access



KAIZEN SUSTENANCE

WHAT TO DO :- Irreversible kaizen
HOW TO DO : -----
FREQUENCY : -----

COST INCURRED FOR MAKING KAIZEN

MATERIAL COST IN RS	LABOUR COST IN RS	TOTAL COST IN RS
300	-----	300

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. NO.	CELL	TARGET	RESP.	STATUS
1	A315	30.06.17	Manjunath	Pending